

# **Viscosity-Compensated Flow Meters and Switches**

for Viscous Liquids



measuring monitoring analysing

# **VKM**



- Measuring range: oil 0,01-0,07...8-80 L/min
- Basic accuracy: ±4% of full scale
- p<sub>max</sub> 350 bar, t<sub>max</sub> 100°C
- Viscosity range: 1 ... 540 mm<sup>2</sup>/s
- Connection: G1/4...G1 female
- Material: brass, stainless steel









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#### Description

The KOBOLD flow meters and switches model VKM have a spring-loaded float, which slides within a cylindrical measuring tube and has an integral orifice which is believed to be unique.

This and other design features means that it has for the first time become possible to create a flow meter and switch which fully compensates for viscosity and to a large extent for density even with very low flows. The float of these patented devices contains a permanent magnet which actuates a potential free bistable reed contact mounted outside the flow thus ensuring her-metic separation between the medium and the electrical contact system. The contact is embedded within a height-adjustable plastic housing to prevent damage to the contacts by mechanical action or aggressive atmospheres.

As the medium enters the instrument the float rises. Once its magnetic field reaches the contact tips of the reed switch the contact closes. As the flow increases the float rises further until it reaches its stop. This prevents the float from going beyond the contact range of the magnetic operating tube, that is, the contact remains closed thus ensuring bistable switching.

#### Viscosity compensation

If the viscosity changes from 1 mm<sup>2</sup>/s to 540 mm<sup>2</sup>/s the indicated value is still accurate within ±5%, even with very low flows, for example, 0.1 L /min.

Comparable devices, for instance conventional float-type flow meters, are, if the viscosity changes to such an extent, subject to indicating errors up to 2500%, especially with comparable low flows. Other instruments with spring-loaded floats, which are allegedly viscosity compensated, still produce indicating errors of more than 500% with the same change in viscosity and a flow of 0.1 L/min.

Thanks to the virtually perfect viscosity compensation and good density compensation the flow meters and switches of the latest generation are suitable both for water and highly viscous oil, without having to change the scale and without readjustment. This constitutes an extremely important advance especially in the critical area of oil lubrication circuits where measurement and switching are necessary at changing media temperatures.

#### **Applications**

Lubrication circuitsPaper-making machinesExtruding plant

Machine tools
 Printing presses

Oil lubrication circuits

#### **Technical Details**

Body: VKM- x1..: brass, nickel-plated

VKM- x2..: stainless steel 1.4301

Screwed fitting: VKM- x1..: brass, nickel-plated VKM- x2..: stainless steel 1,4310

Float: VKM- x1 ..: brass, nickel-plated

VKM- x2...: stainless steel 1.4310

Orifice: stainless steel 1.4310 Spring: stainless steel 1.4310

Magnet: oxide ceramics
Seals: VKM-x1..: NBR

VKM-x2..: FPM

Max. temperature: +100°C

Max. pressure: VKM- x1..: 250 bar

VKM- x2..: 350 bar

Installation position: any

Basic accuracy: ± 4% of full scale

(with a viscosity of 105 mm<sup>2</sup>/s)

Measuring error due

to change in viscosity: for changes in viscosity within

1...540 mm<sup>2</sup>/s the additional deviation is ± 5 % of full scale max.

Viscosity range: 1... 540 mm<sup>2</sup>/s

#### Contacts

#### Optional with VKM-1..., VKM-3...

Electrical connection: 2 m cable (VKM-...F..)

for all other types: connector DIN 43 650

Electrical switching

values: N/O contact

max. 250V<sub>AQ/DC</sub>/1.5A/100W/100VA

changeover contact

max. 250V<sub>AC/DC</sub>/1A/30W/60VA

N/O contact and

changeover contact (cCSAus) max. 230V<sub>bc</sub>/0.26 A/60W,

60VDC/1A/60W,

max. 240V<sub>AC</sub>/0.42A/100W,

100 V<sub>AC</sub>/1 A/100 W N/O ∞ntact (EX): II 2G Ex mb IIC T6 Gb

II 2D Ex mb IIIC T80°C Db IP67 max.  $250V_{\rm AC}/1.5A/100VA$ 

Ex range: ATEX-Zone 1 as »simple apparatus«

or with N/O contact Ex

Protection: IP 65 (electrical contact)

IP 54 (side indicator)



### **Order Details**

#### Viscosity-compensated flow switches model: VKM-1...

Measuring range L/min oil	AP [	are loss oar] at I flow*	Brass	Stainless steel		Contact	Con	nection	Option special connection	Flow direction
0.010.07	0.02	1.0	VKM-1101	VKM-1201	R0 =	1 N/O contact	<b>DOD</b> 01/	NOO 1/ NET		
0.10.45	0.03	0.8	VKM-1102	VKM-1202	U0=	1 changeover	R08 = G1/4	N08 = 1/4 NPT		
0.21.2	0.05	1.1	VKM-1103	VKM-1203	F0= 1 Ex N/O contact C0= 1 N/O contact				0 = without option B = outlet female thread inlet	B = from
0.52	0.07	1.2	VKM-1104	VKM-1204			R08 = G14			bottom
0.83.4	0.05	0.9	VKM-1105	VKM-1205		(cCSAus)	R15 = G1/2			T = from
29	0.05	8.0	VKM-1106	VKM-1206	D0=	1 changeover	TO THE PARTY OF TH			top
414	0.08	1.1	VKM-1107	VKM-1207	RR =	contact (cCSAus) 2 N/O contacts	R15 = G1/2	N15 = 1/2 NPT		L = from
520	0.05	1.1	VKM-1108	VKM-1208	UU=	2 changeover	R20 = G%	N20 = % NPT	BVB manifold	left
440	0.1	0.4	VKM-1109	VKM-1209	-00	contacts	D00 03/	N20 = ¾ NPT		$\mathbf{R} = \text{from}$
555	0.15	1.1	VKM-1110	VKM-1210	CC=	2 N/O contacts (cCSAus)	R20 = G¾			right
770	0.15	1.1	VKM-1111	VKM-1211	DD=	2 changeover	<b>R25</b> = G1	N25 = 1 NPT		
880	0.15	1.1	VKM-1112	VKM-1212		contacts (cCSAus)	R25 = G1	N25 = 1 NPT		

<sup>\*</sup> Pressure loss refers to water

## Viscosity-compensated flow meter model: VKM-2...

Measuring range L/min oil	ΔΡ[	ure loss bar] at I flow*	Brass	Stainless steel	Contact	Con	nection	Option special connection	Flow direction
0.010.07	0.02	1,0	VKM-2101	VKM-2201					
0.10.45	0.03	0,8	VKM-2102	VKM-2202		R08 = G1/4	N08 = 1/4 NPT	60	
0.21.2	0.05	1,1	VKM-2103	VKM-2203					B = from
0.52	0.07	1,2	VKM-2104	VKM-2204	Ţ.	<b>R08</b> = $G1/4$	N08 = 1/4 NPT		bottom
0.83.4	0.05	0,9	VKM-2105	VKM-2205	.3	R15 = G1/2	N15 = 1/2 NPT	0 = without option	T = from
29	0.05	0.8	VKM-2106	VKM-2206				B = outlet female	top
414	0.08	1.1	VKM-2107	VKM-2207	00 = without contact	R15 = G 1/2	N15 = 1/2 NPT	thread inlet	L = from
520	0.06	1.1	VKM-2108	VKM-2208		R20 = G34	N20 = 34 NPT	BVB manifold	left
440	0.1	0.4	VKM-2109	VKM-2209		<b>R20</b> = G%	N20 = % NPT	20	$\mathbf{R} = \text{from}$
555	0.15	1.1	VKM-2110	VKM-2210					right
770	0.15	1.1	VKM-2111	VKM-2211		<b>R25</b> = G1	<b>N25</b> = 1 NPT		
880	0.15	1.1	VKM-2112	VKM-2212		R25 = G1	N25 = 1 NPT		

<sup>\*</sup> Pressure loss refers to water

## Viscosity-compensated flow meters and switches model: VKM-3...

Measuring range L/min oil	API	ure loss bar] at I flow* max.	Brass	Stainless steel		Contact	Con	nection	Option special connection	Flow direction
0,010,07	0,02	1,0	VKM-3101	VKM-3201	R0 =	1 N/O contact	D00 01/	NOO 1/ NIET		
0,10,45	0,03	0,8	VKM-3102	VKM-3202	U0=	1 changeover	<b>R08</b> = G1/4	<b>N08</b> = 1/4 NPT		
0,21,2	0,05	1,1	VKM-3103	VKM-3203	F0	contact		×		B = from
0,52	0,07	1,2	VKM-3104	VKM-3204	F0 = C0=	1 Ex N/O contact 1 N/O contact (cCSAus)	<b>R08</b> = G1/4	NO8 = 1/4 NPT	0 = without option	bottom T = from
0,83,4	0,05	0,9	VKM-3105	VKM-3205			R15 = G1/2	N15 = 1/2 NPT		
29	0,05	8,0	VKM-3106	VKM-3206	D0=	1 changeover			B = outlet female	top
414	0,08	1,1	VKM-3107	VKM-3207	BB =	contact (cCSAus) 2 N/O contacts	R15 = G 1/2	N15 = 1/2 NPT	thread inlet	L= from
520	0,05	1,1	VKM-3108	VKM-3208	UU=	2 changeover	R20 = G%	N20 = % NPT	BVB manifold	left
440	0,1	0,4	VKM-3109	VKM-3209		contacts	<b>R20</b> = G¾	N20 = % NPT		R = from
555	0,15	1,1	VKM-3110	VKM-3210	CC=	2 N/O contacts (cCSAus)				right
770	0,15	1,1	VKM-3111	VKM-3211	DD=	2 changeover	<b>R25</b> = G1	N25 = 1 NPT		
880	0,15	1,1	VKM-3112	VKM-3212		contacts (cCSAus)	R25 = G1	N25 = 1 NPT		

<sup>\*</sup> Pressure loss refers to water



#### **Order Details**

## Viscosity-compensated flow meter with analogue output model: VKM-6...

Measuring range L/min oil	ΔP[rated	ure loss bar] at I flow*	Brass	Stainless steel	Output	Con	nection	Option special connection	Flow direction
approx. 0.010.063	min. 0.02	max. 1.0	VKM-6101	VKM-6201	8	Tomas Section	Transport (Stronger	151	=
0.10.4	0.03	0.8	VKM-6102	VKM-6202		<b>R08</b> = G1/4	N08 = 1/4 NPT		
0.21.1	0.05	1.1	VKM-6103	VKM-6203	S.			İ	
0.51.8	0.07	1.2	VKM-6104	VKM-6204		R08 = G1/4	N08 = 1/4 NPT		B = from
0.83.1	0.05	0.9	VKM-6105	VKM-6205		R15 = G1/2	N1 5 = 1/2 NPT		bottom
28.1	0.05	0.8	VKM-6106	VKM-6206	<b>0A</b> = 0-20 mA		and the second second second		T = from top
412,6	0.08	1.1	VKM-6107	VKM-6207	4A = 4-20 mA	R15 = G1/2	N15 = 1/2 NPT	0 = without option	L = from left
518	0.05	1.1	VKM-6108	VKM-6208	<b>0V</b> = 0-10 V <sub>DC</sub>	R20 = G%	N20 = ¾ NPT		R = from
436	0.1	0.4	VKM-6109	VKM-6209	N.	P00 0%	NOO 3/ NET		right
550	0.15	1.1	VKM-6110	VKM-6210	8	R20 = G¾	N20 = ¾ NPT		
763	0.15	1.1	VKM-6111	VKM-6211		<b>R25</b> = G1	N25 = 1 NPT		
872	0.15	1.1	VKM-6112	VKM-6212		R25 = G1	N25 = 1 NPT		

<sup>\*</sup> Pressure loss refers to water

## Viscosity-compensated flow meter with evaluating electronics model: VKM-7...

Measuring range L/min oil approx.	ΔΡ[	re loss oar] at I flow*	Brass	Stainless steel	Output	Con	nection	Flow direction
0.010.063	0.02	1.0	VKM-7101	VKM-7201		B00 01/	NO. CAUST	
0.10.4	0.03	0.8	VKM-7102	VKM-7202		R08 = G1/4	N08 = 1/4 NPT	
0.21.1	0.06	1.1	VKM-7103	VKM-7203			(iii	B = from
0.51.8	0.07	1.2	VKM-7104	VKM-7204	Wa	R08 = G1/4	N08 = 1/4 NPT	bottom
0.83.1	0.05	0.9	VKM-7105	VKM-7205	K04 = combination indication 100 - 240 V <sub>ACDD</sub>	R15 = G1/2	N15 = 1/2 NPT	T = from
28.1	0.05	0.8	VKM-7106	VKM-7206	±10% (50-60 Hz)			top
412.6	0.08	1.1	VKM-7107	VKM-7207	K34 = combination indication	R15 = G1/2	N15 = 1/2 NPT	L = from
518	0.05	1.1	VKM-7108	VKM-7208	10 - 40 V <sub>10</sub> , 18-30 V <sub>AC</sub> 50/60 Hz	R20 = G%	N20 = 34 NPT	left
436	0.1	0.4	VKM-7109	VKM-7209	16-30 V <sub>AC</sub> 50/60 Hz	P20 - C34	N20 = % NPT	R = from
550	0.15	1.1	VKM-7110	VKM-7210		R20 = G¾		right
763	0.15	1.1	VKM-7111	VKM-7211		<b>R25</b> = G1	N25 = 1 NPT	
872	0.15	1.1	VKM-7112	VKM-7212		R25 = G1	N25 = 1 NPT	

<sup>\*</sup> Pressure loss refers to water

## Viscosity-compensated flow meter with compact electronics model: VKM-8...

Measuring range L/min oil	Δ P [l	ure loss bar] at i flow*	Brass	Stainless steel	hudpuO	Con	nection	Flow direction
approx. 0.010.063	min. 0.02	max.	VKM-8101	VKM-8201				
0.10.4	0.03	0.8	VKM-8102	VKM-8202		R08 = G1/4	N08 = 1/4 NPT	
0.21.1	0.05	1.1	VKM-8103	VKM-8203		III Programme and the second		B = from
0.51.8	0.07	1.2	VKM-8104	VKM-8204	COR = compact electronic 24 V <sub>DC</sub> , 2 x PNP	R08 = G14	N08 = 1/4 NPT	bottom
0.83.1	0.05	0.9	VKM-8105	VKM-8205	COM = compact electronic 24 V1 Pt,	R15 = G1/2	N15 = 1/2 NPT	T = from
28.1	0.05	0.8	VKM-8106	VKM-8206	2 x NPN			top
412.6	0.08	1,1	VKM-8107	VKM-8207	C4P = compact electronic 24 V1 Pt,	R15 = G1/2	N15 = 1/2 NPT	L = from
518	0.05	1.1	VKM-8108	VKM-8208	4-20 mA, 1 x PNP	R20 = G%	N20 = % NPT	left
436	0.1	0.4	VKM-8109	VKM-8209	C4N= compact electronic 24 V1 Pt. 4-20 mA, 1 x NPN	<b>R20</b> = G%	N20 = % NPT	R = from
550	0.15	1.1	VKM-8110	VKM-8210	24 VI FL, 4-20 MA, TX NPN	U-100-000 - 100-000	CONTROL CHESTOCHESIS	right
763	0.15	1.1	VKM-8111	VKM-8211		<b>R25</b> = G1	N25 = 1 NPT	
872	0.15	1.1	VKM-8112	VKM-8212		R25 = G1	N25 = 1 NPT	

<sup>\*</sup> Pressure loss refers to water

#### Viscosity-Compensated Flow Meters and Switches Model VKM



Model VKM-6...

Analogue output: 0 or 4-20 mA or 0-10 V

4-wire version, non-linear

Auxiliary power: 24 V<sub>AC</sub> or 24 V<sub>DC</sub>

Max. temperature: +80 °C Max. load:  $500 \Omega$ 

Model VKM-8...

Indication: 3-digit LED

Switching output: semiconductor PNP or NPN

Analogue output: 4-20 mA, 3-wire

max. 500 Ω, linear

Power supply:  $24 V_{DC} \pm 20 \%$ 

Max. temperature: +80°C

Electr. connection: connector M12x1

#### Model VKM-7...

With this version our proven evaluating electronics ADI (see also brochure S4) in a field housing are fitted to the flow meter.

Digital indication, 5-digit, Bargraph indication,
 2 changeover contacts, Analogue output O(4)-20 mA and
 0-10V

#### Important!

The max. upper range values are approximately 10 % lower than for other types.

#### VKM Versions

Six different versions are available

#### VKM-1...

Flow switches with 1 contact



### VKM-2...

Flow meters



## VKM-3..

Flow Meters and switches with 1 contact



#### VKM-6...

Flow meters with analogue output



#### VKM-7...

Flow meters with evaluating electronics



#### VKM-8...

Flow meters with compact electronics







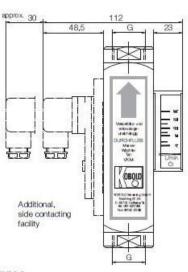
### **Dimensions**

Model	Square [mm]	Length L Connection [mm]	AF Connection [mm]	Weight* [kg]
VKM01	40 x 40	162	36	1.7
VKM02	40 x 40	162	36	1.7
VKM03	40 x 40	162	36	1.7
VKM04	40 × 40	162	36	1.7
VKM05	40 × 40	162	36	1.7
VKM06	40 × 40	162	36	1.7
VKM07	40 x 40	162	36	1.7
VKM08	40 x 40	162	36	1.7
VKM09	40 x 40	162 (186.5)**	36 (41)**	1.7
VKM10	40 x 40	162 (186.5)**	36 (41)**	1.7
VKM11	40 × 40	162 (186.5)**	36 (41)**	1.7
VKM12	40 × 40	186.5	41	1.7

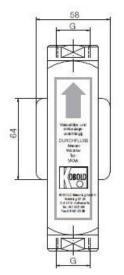
<sup>\*</sup> Weight valid for: VKM-1..., VKM-2... for model VKM-3... + 0.1 kg for model VKM-6... + 0.2 kg for model VKM-7... + 1.4 kg

\*\* with G 1 or 1 NPT

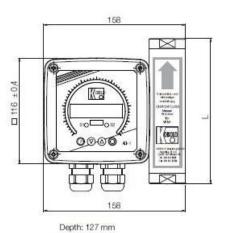
#### VKM-1.., VKM-2.., VKM-3..



## VKM-6...



#### VKM-7...



VKM-8...

